

**Work Order ID 123700**

Monday, August 18, 2014 2:36:59 PM

646.3715

B123700

**\*123700\***

Page 1

Item ID: 646.3715

Revision ID:

Item Name: Strut Doubler

Start Date: 8/18/14 Start Qty: 4.00

Required Date: 8/18/14 Req'd Qty: 4.00

Reference:

Approvals:

Process Plan: MLSDate: 11-08-19

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

**\*N900040100\***Setup Start **\*NS1\***Stop **\*NS2\***Run Start **\*NR1\***Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

646.3700

A

110

0.00

**\*110\***

Waterjet

FLOW CNC Waterjet

Memo

1-Cut as per Dwg

Dwg Rev: AProg Rev: A

2-Deburr if necessary

0.00

120

QC2- Inspect parts off machine FAI/FAIB

0.00

**\*120\***

QC

Quality Control

Memo

0.00

⑧

DAS  
37  
9-29  
DC 14/09/25

⑧

DAS  
37  
9-29  
DC 14/09/25

DQA: \_\_\_\_\_ Date: \_\_\_\_\_

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

Work Order: _____  Part No. _____  NCR No. _____	<b>DISPOSITION</b>  Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	<b>AGAINST DEPARTMENT/PROCESS</b>  <table style="width:100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
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Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

**FAULT CATEGORY**

<b>Landing Gear</b> <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	<b>General</b> <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge  <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled  <input type="checkbox"/> Other
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**Work Order ID 123700**

Monday, August 18, 2014 2:37:00 PM

**\*123700\***

Page 2

Item ID: 646.3715

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Strut Doubler

Start Date: 8/18/14 Start Qty: 4.00

**\*4\***

Cust Item ID:

Required Date: 8/18/14 Req'd Qty: 4.00

**\*4\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

QC8- Inspect parts - second check

0.00

**\*130\***

QC

Memo

0.00

Quality Control

8

DAS

38

9-89

14-9-25

140

Outsource process-Anodize per QSI017 4.1.10.1

0.00

**\*140\***

Outsource4

Memo

0.00

Outsource process - Anodize

Issue P/O to ATG : 25980

1- Black Anodize as per Dwg 646.3700

2- PRIME AS PER DWG, SEE NOTE #2

Certification of Comformity is required

CZ 14/10/01 8

150

Receive &amp; Inspect for Damage &amp; Mat'l Certs

0.00

**\*150\***

Packaging

Memo

0.00

Packaging

By SP 14-10-10

DQA: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

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### FAULT CATEGORY

<b>Landing Gear</b> <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	<b>General</b> <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge  <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled  <input type="checkbox"/> Other
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DQA: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

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		<input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other

# Picklist Print

Monday, August 18, 2014 2:36:59 PM

Page 1

Work Order ID: 123700

**\*123700\***

Parent Item: 646.3715

**\*646 3715\***

Parent Item Name: Strut Doubler

Start Date: 8/18/14

Required Date: 8/18/14

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A 12.10.22 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.040		Purchased	No			110	sf	177.4900	0.0434	0.182737			
<b>*M6061T6S 040*</b>									<b>**</b>			<b>DAS</b> <b>37</b> <b>9-89</b>	
6061-T6 .040 Sheet													

Location

Loc Qty

Loc Code

MAT021

177.49

m128422

49.79

m129584

13.3

m129881

114.4

130312

631

DQA: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

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<b>Landing Gear</b> <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	<b>General</b> <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge  <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled  <input type="checkbox"/> Other
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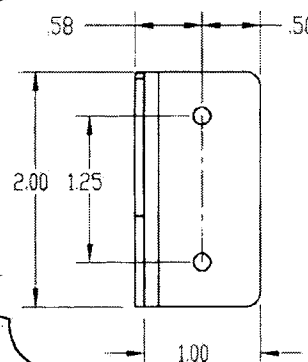
APICAL INDUSTRIES, INC.	ENGINEERING CHANGE NOTICE NO. 03702				SHEET 1 OF 2	
	DWG NO. 646.3700	REV: A	PREPARED BY B. PETERS	DATE: 11/15/12	EFFECT ON DWG <input type="checkbox"/> INC. <input checked="" type="checkbox"/> UNINC.	
	DWG TITLE: SHEETMETAL					
	APPROVED BY: ENGR <i>[Signature]</i>	MFG <i>[Signature]</i>	QC <i>[Signature]</i>	EFF: NEXT ORDER		
TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE	REASON: ADDED ALTERNATE MATERIAL AND REVISED REFERENCE DIMENSIONS				EOR: D-12-010	

## SHEET 1, ZONE A2 IS:

IS

△ PRIMARY MATERIAL: ALUMINUM 6061-T6 PER AMS-QQ-A-250/11  
ALTERNATE MATERIAL: SS 17-4 PH PER AMS 5604

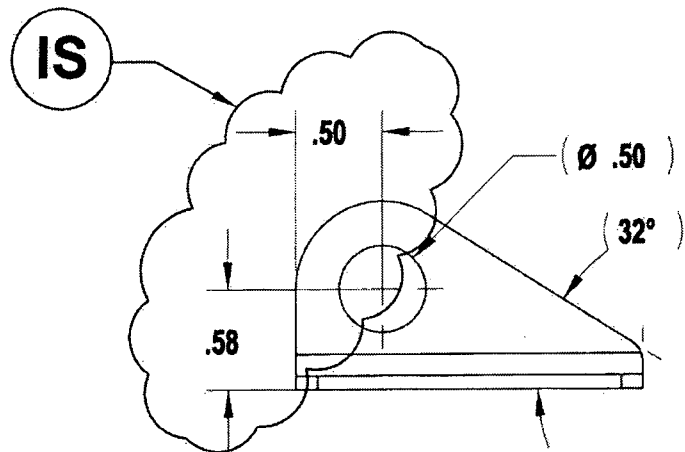
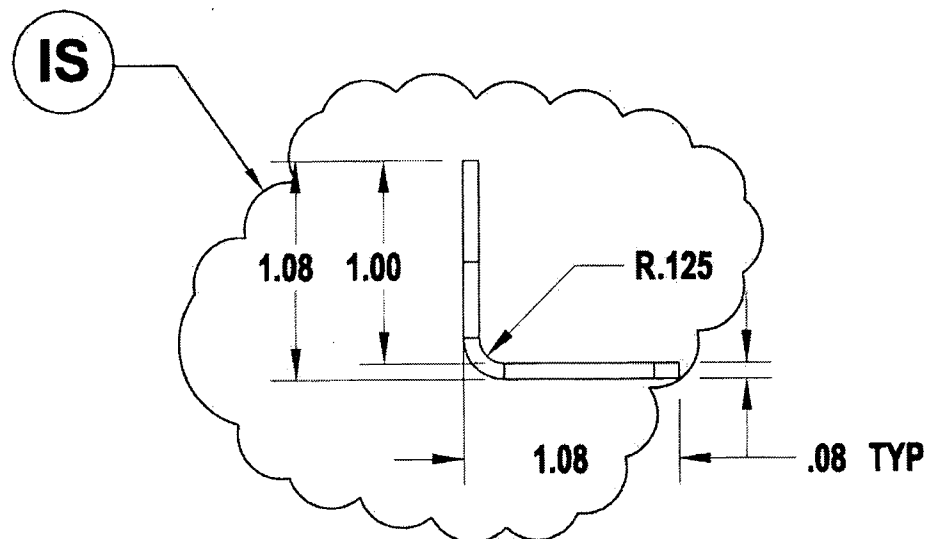
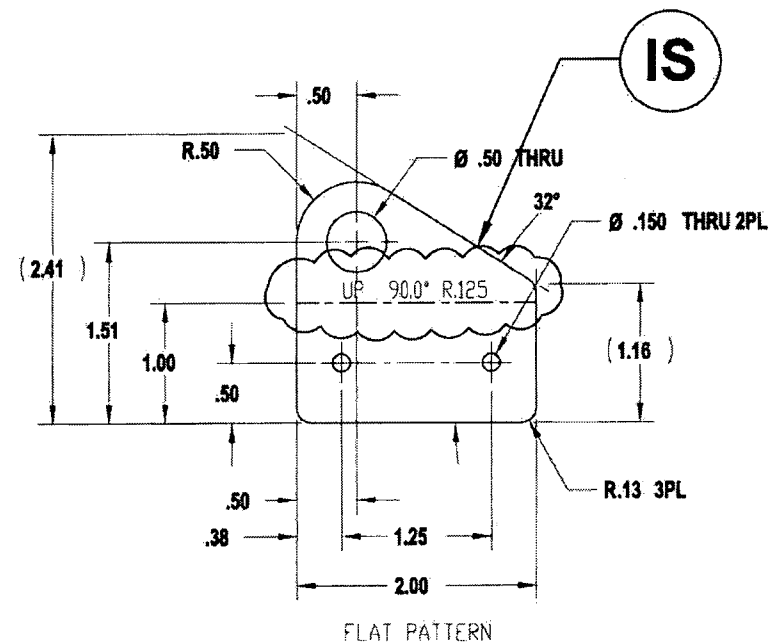
IS



## SHEET 7, ZONE B1 IS:

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 123700 MLC  
140819

F/N	TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL	SPECIFICATION
DOCUMENTS EFFECTED:				<input type="checkbox"/> RFMS <input type="checkbox"/> MDL <input type="checkbox"/> INSTALL INSTRU <input type="checkbox"/> ICA <input type="checkbox"/> BOM	CHANGE CATEGORY <input type="checkbox"/> MAJOR <input checked="" type="checkbox"/> MINOR	DER REVIEW REQUIRED <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO

**SHEET 7, ZONE C4 IS:****SHEET 7, ZONE D1 IS:****SHEET 7, ZONE B7 IS:**

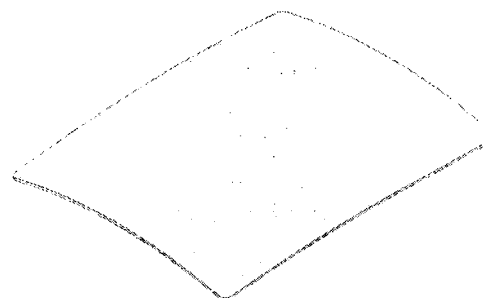
F/N	TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL/SPECIFICATION
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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
1	UNINCORPORATED ECN'S		REV 2

# NOTES:

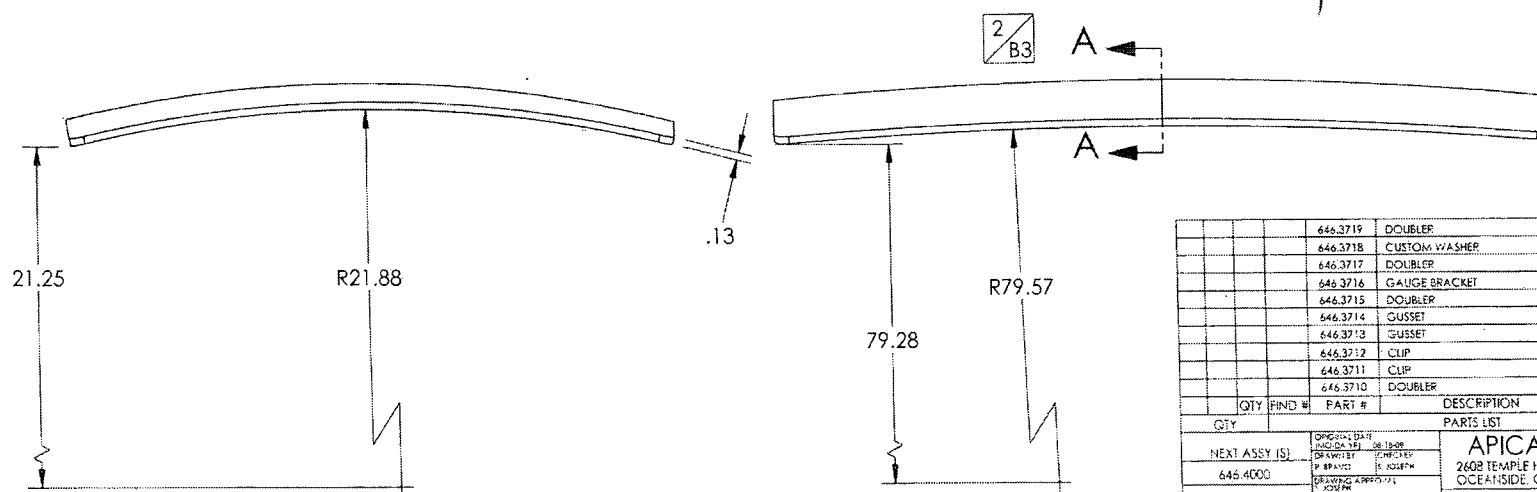
- 1 MATERIAL: ALUMINUM 6061-T6 PER AMS-QQ-A-250/11
- 2 FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK; CARDINAL 4860-50 PRETREATMENT PRIMER PRIME IAW MIL-P-23377J TYPE I CLASS N
- 3 MATERIAL: 17-4 PH AMS 5604, CONDITION H900
- 4 FINISH: PRIME IAW MIL-P-23377J TYPE I CLASS N
5. DEBURR AND BREAK ALL SHARP EDGES
6. IDENTIFY IAW MPP-120



646.3710

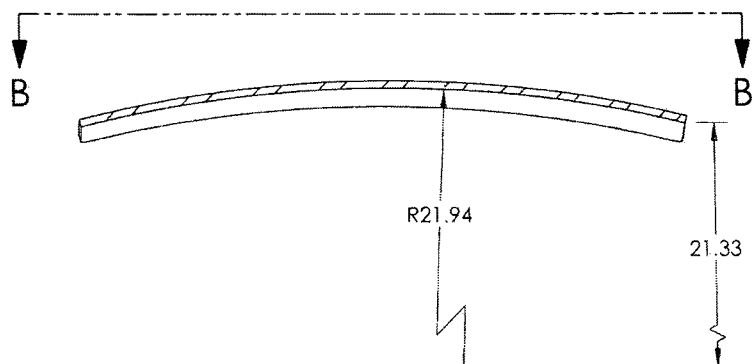
UNINCORPORATED ECN(S)

03702



		646.3719	DOUBLER	▲	▲
		646.3718	CUSTOM WASHER	▲	▲
		646.3717	DOUBLER	▲	▲
		646.3716	GAUGE BRACKET	▲	▲
		646.3715	DOUBLER	▲	▲
		646.3714	GUSSET	▲	▲
		646.3713	GUSSET	▲	▲
		646.3712	CLIP	▲	▲
		646.3711	CLIP	▲	▲
		646.3710	DOUBLER	▲	▲
	QTY	FINISH #	PART #	DESCRIPTION	MATL SPEC
QTY					
NEXT ASSY IS:			PARTS LIST		
646.4000			APICAL INDUSTRIES		
			2608 TEMPLE HEIGHTS DR.		
			OCEANSIDE, CA. 92056-3512 (760)724-5300		
			SHEETMETAL		
			DRAWING DATE 08-19-00 DRAWING BY J. KROHN CHECKED BY J. KROHN DRAWING APPROVED BY J. KROHN DRAWING PROJECT NO.		
			URBAN COMPONENTS SPECIFIED DRAWING NO. 8 07M26 TOLERANCES ARE: 1. FRACTIONS .005 2. DECIMALS .01 3. SPACIAL DIMENSIONS .005 4. ANGLES .005		
			SEE 646.4000 FOR 8 07M26 SCALE: NONE 646.3700 1 SHEET 1 OF 9		

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SECTION A-A



21.33

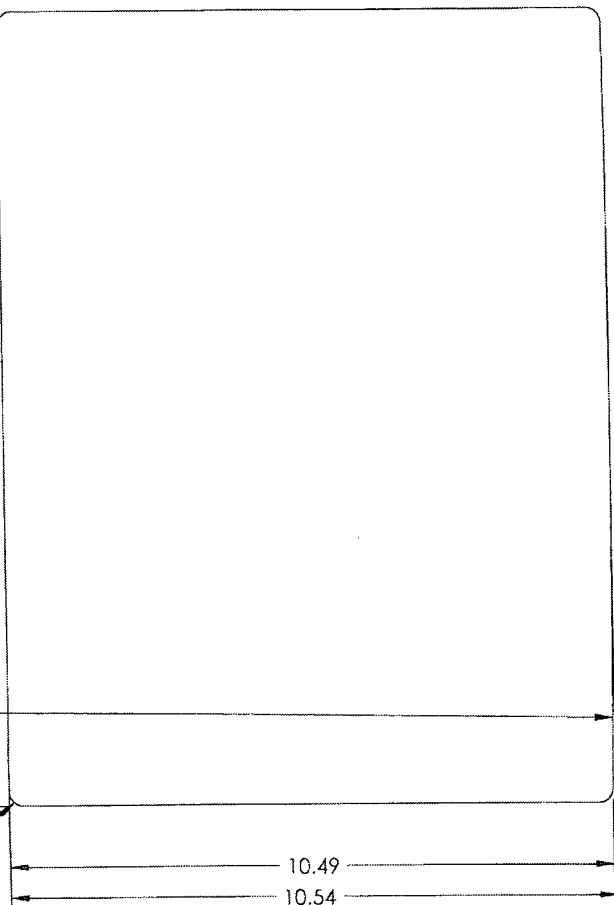
R21.94

R.13 4PL

R395.138

13.51

SECTION B-B



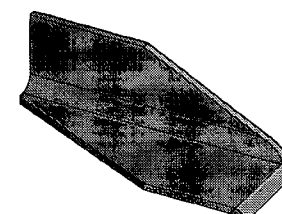
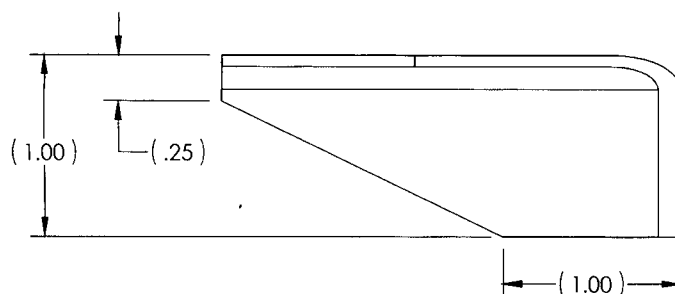
10.49

10.54

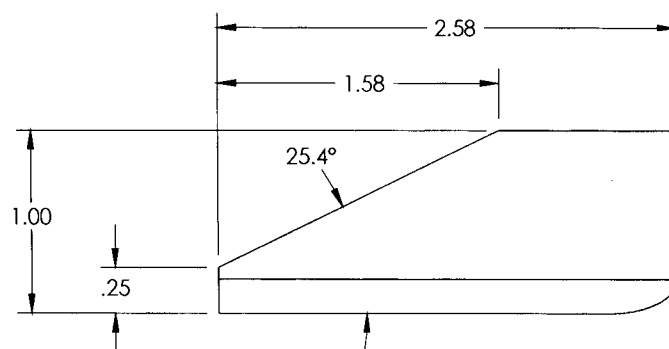
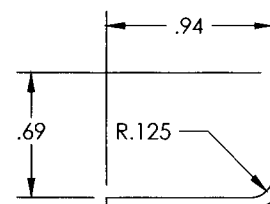
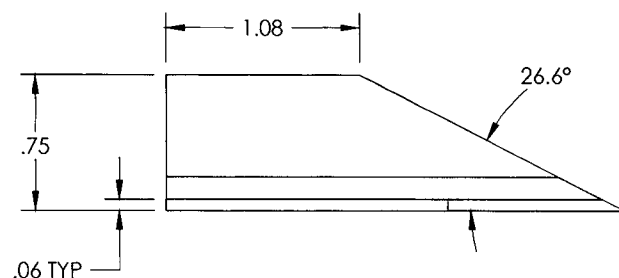
ORIGINAL DATE 10/20/04 10:16:08		APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 17601724-5300	
DRAWN BY P. BRAYD	CHECKED BY J. KISHIN		
DRAWING APPROVAL J. KISHIN		SHEETMETAL	
DATE 10/20/04			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 1 PLACE DECIMALS ±.01 2 PLACE DECIMALS ±.005 AND LARGER ±.01		DWG NO 646.7300	REV A
SCALE: NONE		SHEET 2 OF 9	

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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED



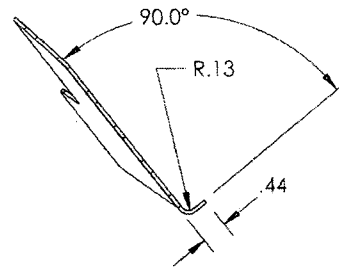
646.3711 SHOWN  
646.3712 OPPOSITE



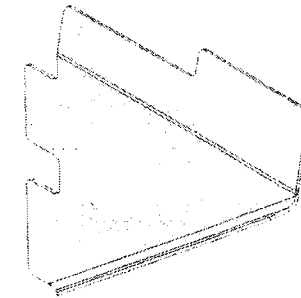
NEXT ASSY (S)		ORIGINAL DATE 08-18-08	<b>APICAL INDUSTRIES</b> 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760) 724-5300	
DRAWN BY P. BRAVO	CHECKED S. JOSEPH			
DRAWING APPROVAL S. JOSEPH	DATE 08-18-08			
CONTRACT No.				
<small>UNLESS OTHERWISE SPECIFIED          DIMENSIONS ARE IN INCHES          TOLERANCES ARE:          1 PLACE DECIMALS ± .01          2 PLACE DECIMALS ± .005          ANGLES ± .5°</small>			DWG. NO. <b>646.3700</b> SCALE: NONE	REV. A SHEET 3 OF 9

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES IS PROHIBITED.

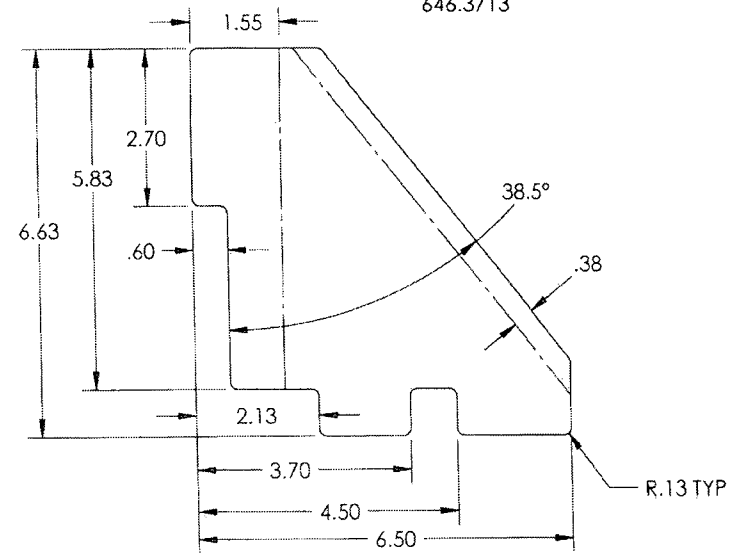
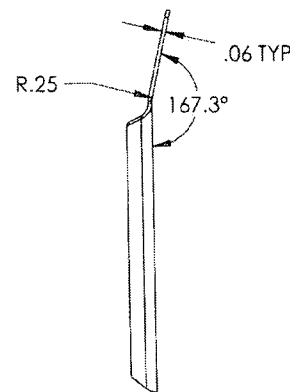
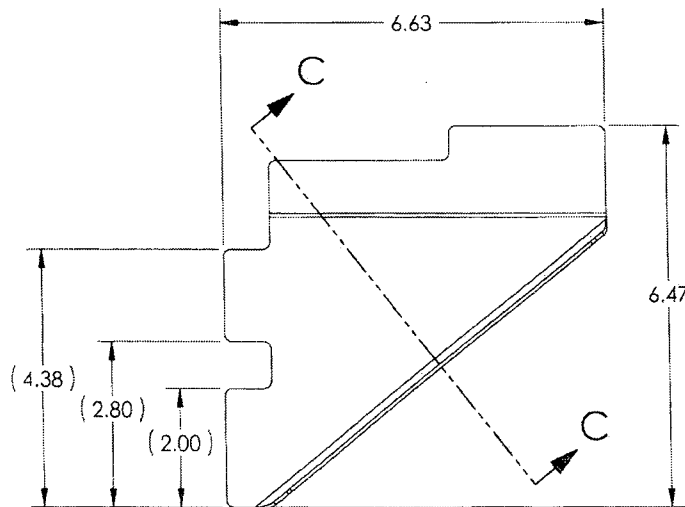
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



SECTION C-C



646.3713

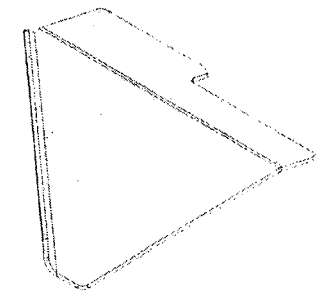
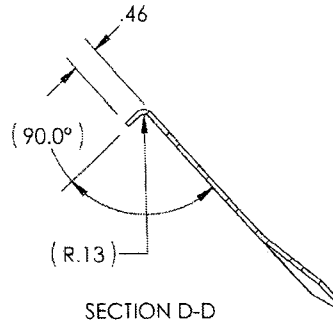


FLAT PATTERN

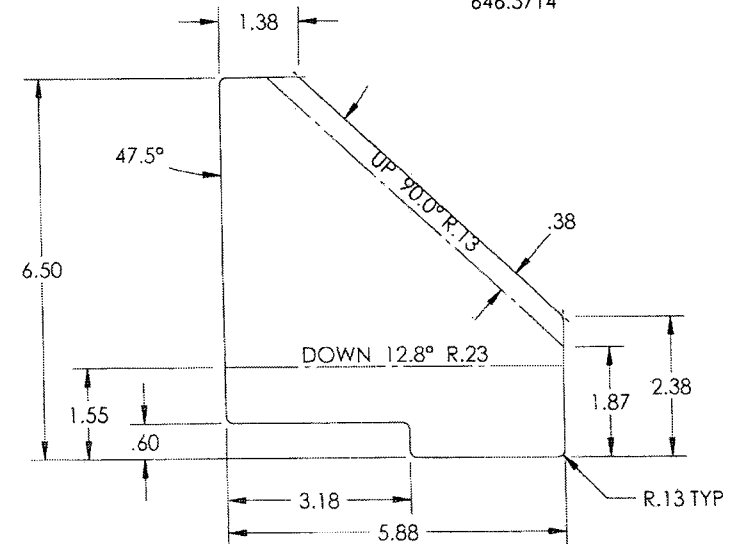
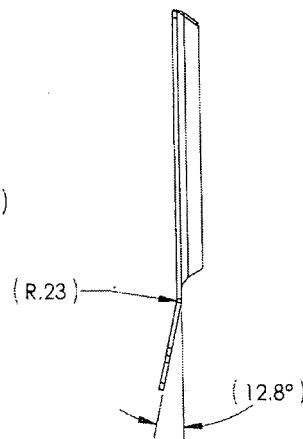
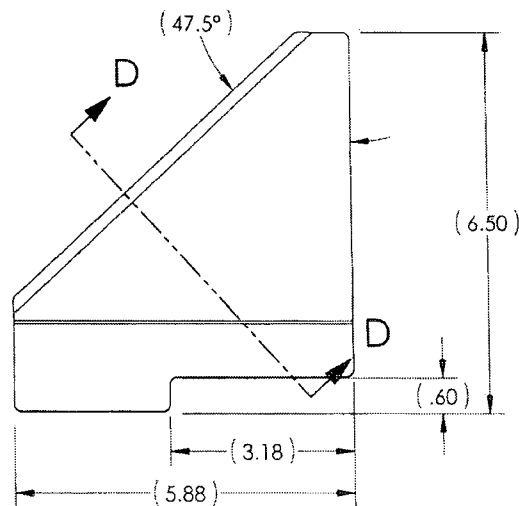
NEXT ASSY. (S)	ORIGINAL DATE	02-19-08	<b>APICAL INDUSTRIES</b> 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA 92058-3512 (760) 724-5300 <b>SHEETMETAL</b>
	DRAWN BY	CHECKER	
	DATE	DATE	
	DATE	DATE	
PRESS OR BROWSE (S)	DATE	DATE	SHEET 4 OF 7
	DATE	DATE	
	DATE	DATE	
	DATE	DATE	

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REV.	DESCRIPTION	DATE	APPROVED



646.3714

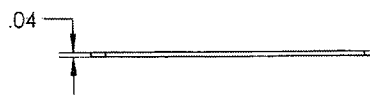
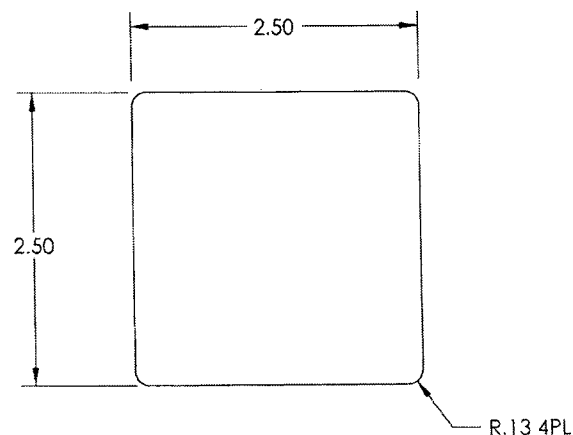


ORIGINAL DATE 10/23/08	BY P. B. W. / J. K. H.	APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92054-3512 17601724-5300	
DRAWN BY P. B. W.	CHECKED J. K. H.	SHEETMETAL	
DESIGNED BY P. B. W.	APPROVED BY J. K. H.	646.3700	
CONTRACT NO.	SCALE NONE	SHEET 5 OF 9	



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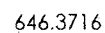
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



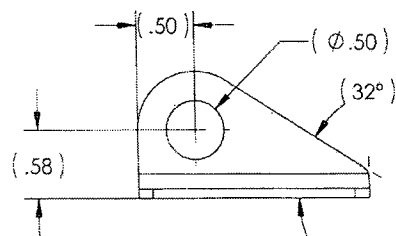
646.3715

NEXT ASSY (S)	DATE	08-18-08	<b>APICAL INDUSTRIES</b> 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300 <b>SHEETMETAL</b>	
	DRAWN BY	CHIEFER		
	W. BRAY	2/28/08		
	REVIEWED / APPROVAL			
	BY	JOSEPH	SHEET CODE: <b>646.3700</b> SCALE: NONE SHEET 4 OF 9	
	DATE	08-18-08		
	CONTRACT NO.			
	OTHER			
	OTHER		REV	REV
			B	A

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED



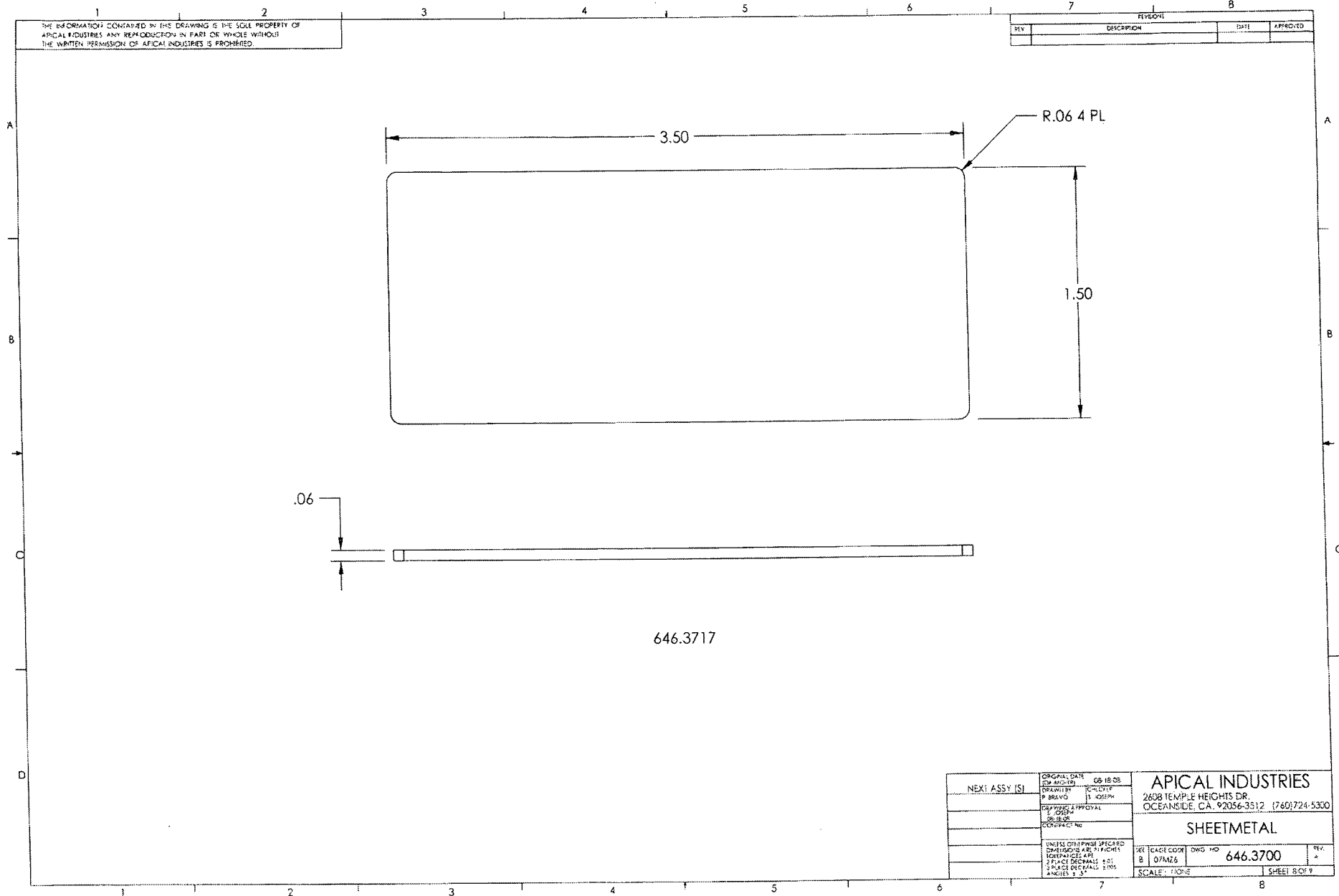
FLAT PATTERN



NEXT ASSY (S)	ORDER SHIP DATE	EXP. 18 DEC	APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. AUSTIN, TEX. 78705-5512 (760)724-5300
	ORDER NUMBER	ORDERED BY	
	P. BOX #	JOSEPH	
	OFFICE ADDRESS		
	1. PARTS		
	2. PARTS		
	CONTRACT #		
ORDER SHIPMENT REQUIRED 1. ORDER # 2. ORDER # 3. ORDER # 4. ORDER # 5. ORDER # 6. ORDER # 7. ORDER # 8. ORDER # 9. ORDER # 10. ORDER # 11. ORDER # 12. ORDER # 13. ORDER # 14. ORDER # 15. ORDER # 16. ORDER # 17. ORDER # 18. ORDER # 19. ORDER # 20. ORDER # 21. ORDER # 22. ORDER # 23. ORDER # 24. ORDER # 25. ORDER # 26. ORDER # 27. ORDER # 28. ORDER # 29. ORDER # 30. ORDER # 31. ORDER # 32. ORDER # 33. ORDER # 34. ORDER # 35. ORDER # 36. ORDER # 37. ORDER # 38. ORDER # 39. ORDER # 40. ORDER # 41. ORDER # 42. ORDER # 43. ORDER # 44. ORDER # 45. ORDER # 46. ORDER # 47. ORDER # 48. ORDER # 49. ORDER # 50. ORDER # 51. ORDER # 52. ORDER # 53. ORDER # 54. ORDER # 55. ORDER # 56. ORDER # 57. ORDER # 58. ORDER # 59. ORDER # 60. ORDER # 61. ORDER # 62. ORDER # 63. ORDER # 64. ORDER # 65. ORDER # 66. ORDER # 67. ORDER # 68. ORDER # 69. ORDER # 70. ORDER # 71. ORDER # 72. ORDER # 73. ORDER # 74. ORDER # 75. ORDER # 76. ORDER # 77. ORDER # 78. ORDER # 79. ORDER # 80. ORDER # 81. ORDER # 82. ORDER # 83. ORDER # 84. ORDER # 85. ORDER # 86. ORDER # 87. ORDER # 88. ORDER # 89. ORDER # 90. ORDER # 91. ORDER # 92. ORDER # 93. ORDER # 94. ORDER # 95. ORDER # 96. ORDER # 97. ORDER # 98. ORDER # 99. ORDER # 100. ORDER # 101. ORDER # 102. ORDER # 103. ORDER # 104. ORDER # 105. ORDER # 106. ORDER # 107. ORDER # 108. ORDER # 109. ORDER # 110. ORDER # 111. ORDER # 112. ORDER # 113. ORDER # 114. ORDER # 115. ORDER # 116. ORDER # 117. ORDER # 118. ORDER # 119. ORDER # 120. ORDER # 121. ORDER # 122. ORDER # 123. ORDER # 124. ORDER # 125. ORDER # 126. ORDER # 127. ORDER # 128. ORDER # 129. ORDER # 130. ORDER # 131. ORDER # 132. ORDER # 133. ORDER # 134. ORDER # 135. ORDER # 136. ORDER # 137. ORDER # 138. ORDER # 139. ORDER # 140. ORDER # 141. ORDER # 142. ORDER # 143. ORDER # 144. ORDER # 145. ORDER # 146. ORDER # 147. ORDER # 148. ORDER # 149. ORDER # 150. ORDER # 151. ORDER # 152. ORDER # 153. ORDER # 154. ORDER # 155. ORDER # 156. ORDER # 157. ORDER # 158. ORDER # 159. ORDER # 160. ORDER # 161. ORDER # 162. ORDER # 163. ORDER # 164. ORDER # 165. ORDER # 166. ORDER # 167. ORDER # 168. ORDER # 169. ORDER # 170. ORDER # 171. ORDER # 172. ORDER # 173. ORDER # 174. ORDER # 175. ORDER # 176. ORDER # 177. ORDER # 178. ORDER # 179. ORDER # 180. ORDER # 181. ORDER # 182. ORDER # 183. ORDER # 184. ORDER # 185. ORDER # 186. ORDER # 187. ORDER # 188. ORDER # 189. ORDER # 190. ORDER # 191. ORDER # 192. ORDER # 193. ORDER # 194. ORDER # 195. ORDER # 196. ORDER # 197. ORDER # 198. ORDER # 199. ORDER # 200. ORDER # 201. ORDER # 202. ORDER # 203. ORDER # 204. ORDER # 205. ORDER # 206. ORDER # 207. ORDER # 208. ORDER # 209. ORDER # 210. ORDER # 211. ORDER # 212. ORDER # 213. ORDER # 214. ORDER # 215. ORDER # 216. ORDER # 217. ORDER # 218. ORDER # 219. ORDER # 220. ORDER # 221. ORDER # 222. ORDER # 223. ORDER # 224. ORDER # 225. ORDER # 226. ORDER # 227. ORDER # 228. ORDER # 229. ORDER # 230. ORDER # 231. ORDER # 232. ORDER # 233. ORDER # 234. ORDER # 235. ORDER # 236. ORDER # 237. ORDER # 238. ORDER # 239. ORDER # 240. ORDER # 241. ORDER # 242. ORDER # 243. ORDER # 244. ORDER # 245. ORDER # 246. ORDER # 247. ORDER # 248. ORDER # 249. ORDER # 250. ORDER # 251. ORDER # 252. ORDER # 253. ORDER # 254. ORDER # 255. ORDER # 256. ORDER # 257. ORDER # 258. ORDER # 259. ORDER # 260. ORDER # 261. ORDER # 262. ORDER # 263. ORDER # 264. ORDER # 265. ORDER # 266. ORDER # 267. ORDER # 268. ORDER # 269. ORDER # 270. ORDER # 271. ORDER # 272. ORDER # 273. ORDER # 274. ORDER # 275. ORDER # 276. ORDER # 277. ORDER # 278. ORDER # 279. ORDER # 280. ORDER # 281. ORDER # 282. ORDER # 283. ORDER # 284. ORDER # 285. ORDER # 286. ORDER # 287. ORDER # 288. ORDER # 289. ORDER # 290. ORDER # 291. ORDER # 292. ORDER # 293. ORDER # 294. ORDER # 295. ORDER # 296. ORDER # 297. ORDER # 298. ORDER # 299. ORDER # 300. ORDER # 301. ORDER # 302. ORDER # 303. ORDER # 304. ORDER # 305. ORDER # 306. ORDER # 307. ORDER # 308. ORDER # 309. ORDER # 310. ORDER # 311. ORDER # 312. ORDER # 313. ORDER # 314. ORDER # 315. ORDER # 316. ORDER # 317. ORDER # 318. ORDER # 319. ORDER # 320. ORDER # 321. ORDER # 322. ORDER # 323. ORDER # 324. ORDER # 325. ORDER			

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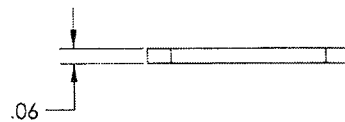
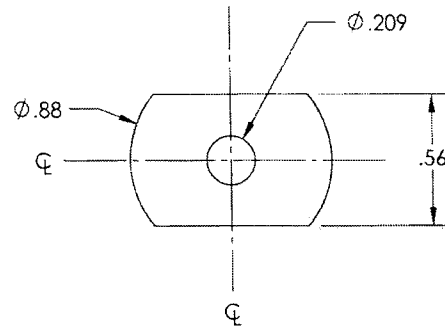
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



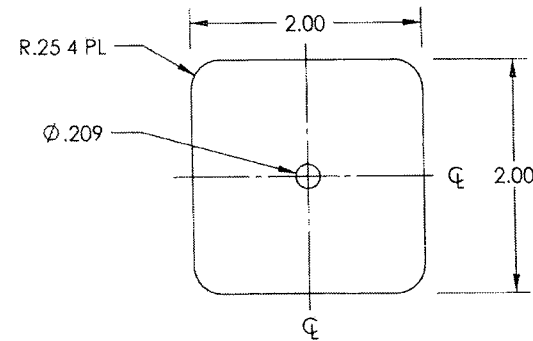
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		DRAWN BY P. BRAVO		
		DESIGNED BY J. COHEN		
		CHECKED BY J. COHEN		
		DATE PREP. APPROVAL 06-18-05	<b>SHEETMETAL</b>	
		UNITS: DIMENSIONS SPECIFIED DIMENSIONS ARE IN INCHES DECIMALS ARE .001 FRACTIONS ARE 1/16 ANGLES: 1/2°	DET. LEAD CODE B 07/02/06	DWS. NO. 646.3700
			SCALE: 1"=10"	REV. A

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REVISION			
REV	DESCRIPTION	DATE	APPROVED



646.3718



646.3719

NEXT ASSY (S)	ORIGINAL DATE	08-15-08	<b>APICAL INDUSTRIES</b> 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
	DRAWN BY	CHECKED		
	BY: BNAVC	J. JOSEPH		
	DATE: 08-15-08	DATE: 08-15-08		
	COMP: 156	COMP: 156		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES 1:5			WT	646.3700
			B	07M26
			SCALE: NONE	SHEET 9 OF 9



A.T.G. Industries Inc.  
731, rue Industrielle Rd.  
PLATING DEPARTMENT  
Rockland, On K4K 1T2  
Canada  
Ph: (613) 446-4544  
Fax: (613) 446-4556

### Pack List

Number: 63318

Date: 10-Oct-14

#### To

DART AEROSPACE LTD  
1270 ABERDEEN ST.  
HAWKESBURY, ON K6A 1K7  
Canada

#### Ship To

DART AEROSPACE LTD  
1270 ABERDEEN ST.  
HAWKESBURY, ON K6A 1K7  
Canada

Ph: 613-632-5200

Fax: 613-632-1185

Ph: 613-632-5200

Fax: 613-632-1185

Terms		Ship Via	
Quantity	Description		
12 ea	Part: D4973-1 UPPER CUTTER HARD ANODIZE AS PER MIL-A-8625 TY III, CLASS 2  PRIME AS PER MIL-P-23377J TYPE I CLASS N PRIMER IS SUPPLY BY THE CUSTOMER Job: 20140658 PO: PO25980	Rev: C	Line:
11 ea	Part: D5140-1 UPPER CUTTER HARD ANODIZE AS PER MIL-A-8625 TY III, CLASS 2  PRIME AS PER MIL-P-23377J TYPE I CLASS N PRIMER IS SUPPLY BY THE CUSTOMER Job: 20140659 PO: PO25980	Rev: A	Line:
11 ea	Part: D5140-2 UPPER CUTTER HARD ANODIZE AS PER MIL-A-8625 TY III, CLASS 2  PRIME AS PER MIL-P-23377J TYPE I CLASS N PRIMER IS SUPPLY BY THE CUSTOMER Job: 20140660 PO: PO25980	Rev: A	Line:
8 ea	Part: 646.3715 STRUT DOUBLER HARD ANODIZE AS PER MIL-A-8625 TY III, CLASS 2  PRIME AS PER MIL-P-23377J TYPE I CLASS N PRIMER IS SUPPLY BY THE CUSTOMER Job: 20140661 PO: PO25980	Rev: A	Line:
20 ea	Part: 646.3715 STRUT DOUBLER HARD ANODIZE AS PER MIL-A-8625 TY III, CLASS 2  PRIME AS PER MIL-P-23377J TYPE I CLASS N	Rev: A	Line:

814-10-10.



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO25980**

Purchase Order Date 10/1/2014

PO Print Date 10/7/2014

Page Number 2 of 4

Order From : VC-ATG001

A.T.G. INDUSTRIES INC.  
731 INDUSTRIELLE ROAD  
ROCKLAND, ON K4K 1T2  
CANADA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name  
Vendor Phone 613-446-4544

Ship To Contact  
Ship To Phone

Ship Via: VENDOR'S TRUCK  
Ship Acct:

Buyer Chantal Lavoie  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency CAD  
FOB FCA - (Free Carrier)

3	124653	D5140-2 UPPER CUTTER REV. A	10/10/2014	11.00	\$10.25	\$1
---	--------	-----------------------------	------------	-------	---------	-----

Yes

10/10/2014

FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-P-23377J TYPE 1 CLASS N

Line Total: \$1

4	123700	646.3715 STRUT DOUBLER REV. A	10/10/2014	8.00	\$6.25	\$
---	--------	-------------------------------	------------	------	--------	----

Yes

10/10/2014

FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-P-23377J TYPE 1 CLASS N

Line Total: \$

5	123469	646.3715 STRUT DOUBLER REV. A	10/10/2014	20.00	\$6.25	\$
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Yes

10/10/2014

FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-P-23377J TYPE 1 CLASS N

Note:

10/7/2014

SP 14-10-10